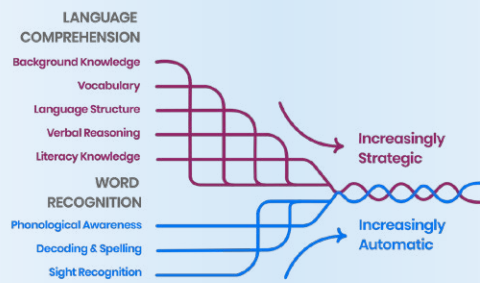


## Learning to Read: Applying the Science



Graphic based on H.S. Scarborough's Rope Model of Reading, (2001)